

A **MIG liner (3.5 mtr) Binzel type** is a flexible tube inside a MIG welding torch. It guides the welding wire from the wire feeder to the welding tip. It must be the correct size for your wire diameter (e.g., 0.8 mm or 1.2 mm) and torch model (e.g., 15AK, 24KD). [[1](#), [2](#), [3](#), [4](#), [5](#)]

Key Types & Colors

- **Steel Liners:** Standard for solid steel wires. Often feature a blue or red zinc coating.
- **Teflon (PTFE) Liners:** Ideal for soft wires like aluminum. They prevent wire scraping and melting. Color codes (like Blue or Red) correspond to specific wire